

# SikaPower®-4720

## HIGH STRENGTH PANEL ADHESIVE

### PRODUCT BENEFITS

- Excellent adhesion performance
- Clean, fast and easy application
- Long open time with fast cure
- Conforms to OEM standards
- Over clamp protection

BUILDING TRUST



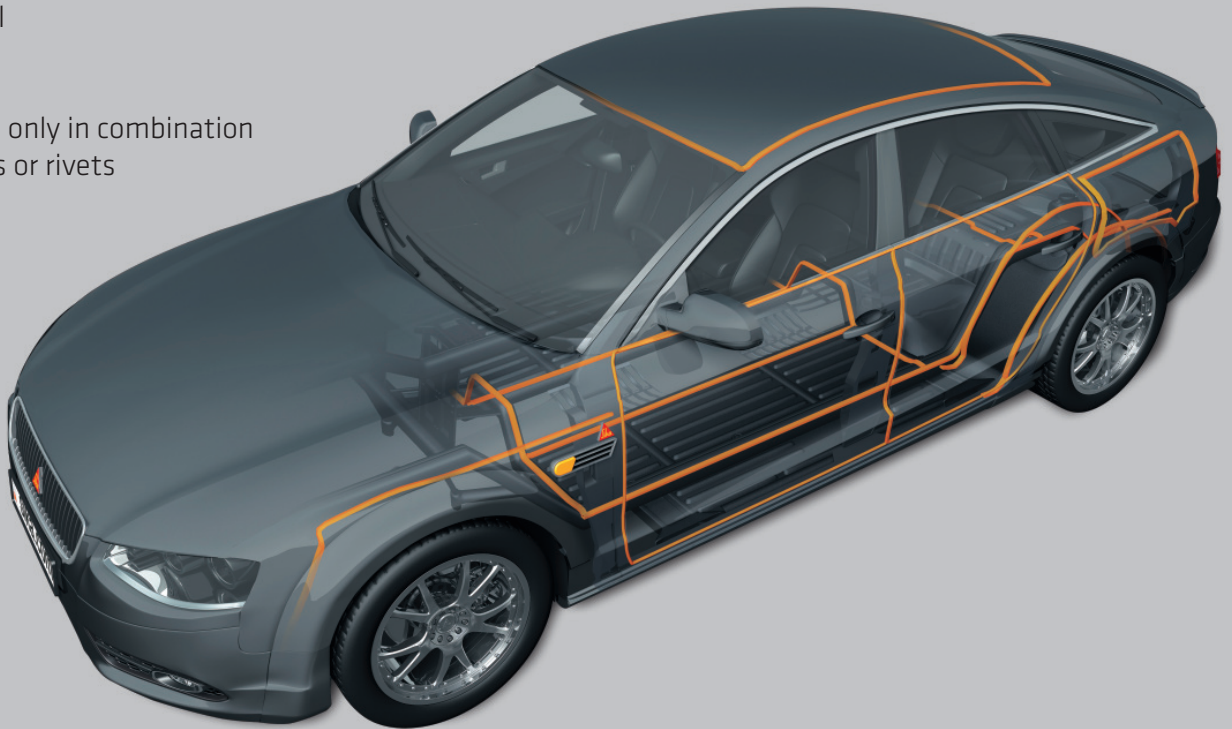
# LEADING SOLUTIONS, DESIGNED AND TESTED FOR MAXIMUM EFFICIENCY

When using SikaPower®-4720, you can rely on Sika's expertise and knowledge as OEM supplier. A large number of vehicle manufacturers rely on Sika technology for structural bonding on the production line.

## AREA OF APPLICATION

SikaPower®-4720 is a two-component high-strength epoxy adhesive with excellent adhesion properties. It is suitable for panel bonding with exposure to high dynamic stress areas. This structural adhesive can easily be spot-welded through when wet. SikaPower®-4720 is specifically designed for metal and composite panel bonding such as:

- Door skins
- Rear body panel
- Roof skins
- Quarter panel
- Structural parts only in combination with spot welds or rivets



## PRODUCT DETAILS

- Packaging: 195 ml cartridge
- Chemical base: two-component epoxy
- Color: black

Use SikaPower®-4720 for body structure parts only in combination with spot welds or rivets, following vehicle manufacturers recommendation.

## PROCESS TIMES

temperature	open time	clamp time	grindable	drive-away time
10 °C	90 min	16 h	48 h	48 h
23 °C	60 min	4.5 h	16 h	24 h
30 °C	30 min	2 h	6 h	8 h
60 °C	n.a.	30 min	1 h	1 h

Our most current General Sales Conditions shall apply. Please consult the Data Sheet prior to any use and processing.



**SIKA SERVICES AG**  
 Tueffenwies 16  
 8048 Zurich  
 Switzerland  
[www.sika.com](http://www.sika.com)

**CONTACT**  
 Phone: +41 58 436 40 40  
 Fax: +41 58 436 55 30  
[www.sika.com/aftermarket](http://www.sika.com/aftermarket)

